



Indexable insert for turning VNMG 160404, for finish machining



Order data

Order number	251752 PR115S
GTIN	4960664035861
Item class	25E

Technical description

Finishing/roughing assignment	Finishing
Cutting depth a_p	0.2 - 1 mm
Cutting speed v_c main application	25 - 70 m/min
Main application	S
ISO code indexable insert	VNMG 160404
Tool material	Carbide
Chip breaker	MQ
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Feed f	0.04 - 0.2 mm/rev.
Type	PR115S
Number of changes/inserts	4

Type of product

Indexable insert for turning