



Indexable insert for turning TNMG 160404, for finish machining



Order data

Order number	251472 PR115S
GTIN	4960664035755
Item class	25E

Technical description

Cutting speed v_c main application	25 - 70 m/min
Feed f	0.04 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Main application	S
Type	PR115S
Tool material	Carbide
Corner radius	0.4 mm
Chip breaker	MQ
Cutting depth a_p	0.2 - 1 mm
Cutting conditions	slightly interrupted

Type of product

Indexable insert for turning