

**Indexable insert for turning TNMG 160408, for medium machining****Order data**

Order number	251583 PR115S
GTIN	4960664035809
Item class	25E

Technical description

Cutting speed v_c main application	25 - 70 m/min
Cutting depth a_p	0.5 - 2 mm
Finishing/roughing assignment	Finishing
Type	PR115S
Main application	S
Corner radius	0.8 mm
Feed f	0.09 - 0.3 mm/rev.
Number of changes/inserts	6
ISO code indexable insert	TNMG 160408
Tool material	Carbide
Cutting conditions	slightly interrupted
Chip breaker	MU

Type of product

Indexable insert for turning