



Indexable insert for turning CNMG 120408, for medium machining



Order data

Order number	250212 PR115S
GTIN	4960664035045
Item class	25E

Technical description

ISO code indexable insert	CNMG 120404
Chip breaker	MU
Feed f	0.09 - 0.3 mm/rev.
Number of changes/inserts	4
Main application	S
Cutting speed v_c main application	25 - 70 m/min
Tool material	Carbide
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 2 mm
Cutting conditions	slightly interrupted
Type	PR115S
Finishing/roughing assignment	Finishing

Type of product

Indexable insert for turning