

**Indexable insert for turning DNMG 150608, for finish machining****Order data**

Order number	250697 PR115S
GTIN	4960664035533
Item class	25E

Technical description

Feed f	0.04 - 0.2 mm/rev.
Corner radius	0.8 mm
Type	PR115S
Number of changes/inserts	4
Cutting speed v_c main application	25 - 70 m/min
Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 150608
Tool material	Carbide
Chip breaker	MQ
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.2 - 1 mm
Main application	S

Type of product

Indexable insert for turning