



Indexable insert for turning DNMG 150604, for medium machining



Order data

Order number	250796 PR115S
GTIN	4960664035519
Item class	25E

Technical description

Tool material	Carbide
Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 150604
Finishing/roughing assignment	Finishing
Feed f	0.09 - 0.3 mm/rev.
Cutting speed v_c main application	25 - 70 m/min
Main application	S
Corner radius	0.4 mm
Chip breaker	MU
Cutting depth a_p	0.5 - 2 mm
Type	PR115S
Number of changes/inserts	4

Type of product

Indexable insert for turning