



Indexable insert for turning SNMG 120404, for finish machining



Order data

Order number	251162 PR115S
GTIN	4960664035618
Item class	25E

Technical description

Type	PR115S
Main application	S
Corner radius	0.4 mm
Cutting speed v_c main application	25 - 70 m/min
Feed f	0.04 - 0.2 mm/rev.
Chip breaker	MQ
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 1.5 mm
Number of changes/inserts	8
Finishing/roughing assignment	Finishing
ISO code indexable insert	SNMG 120404
Tool material	Carbide

Type of product

Indexable insert for turning