



Indexable insert for turning CNMG 120404, for medium machining



Order data

Order number	250210 PR115S
GTIN	4960664035007
Item class	25E

Technical description

Chip breaker	MU
Cutting speed v_c main application	25 - 70 m/min
Main application	S
Feed f	0.09 - 0.3 mm/rev.
Tool material	Carbide
Cutting depth a_p	0.5 - 2 mm
ISO code indexable insert	CNMG 120404
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Number of changes/inserts	4
Type	PR115S
Finishing/roughing assignment	Finishing

Type of product

Indexable insert for turning