

**Indexable insert for turning VNMG 160408, for finish machining****Order data**

Order number	251754 PR115S
GTIN	4960664035908
Item class	25E

Technical description

Type	PR115S
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Number of changes/inserts	4
ISO code indexable insert	VNMG 160408
Feed f	0.04 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	25 - 70 m/min
Chip breaker	MQ
Cutting depth a_p	0.2 - 1 mm
Tool material	Carbide
Main application	S

Type of product

Indexable insert for turning