

**Indexable insert for turning WN.G 080408, for medium machining****Order data**

Order number	252114 PR115S
GTIN	4960664036004
Item class	25E

Technical description

Corner radius	0.8 mm
Chip breaker	MU
Tolerance	M
Main application	S
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2 mm
Finishing/roughing assignment	Finishing
Feed f	0.09 - 0.3 mm/rev.
Cutting speed v_c main application	25 - 70 m/min
Tool material	Carbide
Number of changes/inserts	6
Type	PR115S

Data sheet

ISO code indexable insert

WNMG 080408

Type of product

Indexable insert for turning