

**Indexable insert for turning WNMG 080404, for finish machining****Order data**

|              |               |
|--------------|---------------|
| Order number | 252012 PR115S |
| GTIN         | 4960664035953 |
| Item class   | 25E           |

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Main application                     | S                    |
| Chip breaker                         | MQ                   |
| Number of changes/inserts            | 6                    |
| Cutting depth $a_p$                  | 0.2 - 1 mm           |
| Corner radius                        | 0.4 mm               |
| Feed $f$                             | 0.04 - 0.2 mm/rev.   |
| Cutting speed $v_c$ main application | 25 - 70 m/min        |
| Tool material                        | Carbide              |
| ISO code indexable insert            | WNMG 080404          |
| Cutting conditions                   | slightly interrupted |
| Finishing/roughing assignment        | Finishing            |
| Type                                 | PR115S               |

Type of product

Indexable insert for turning