

Garant**Indexable insert for turning WNMG 080412, for medium machining, Wiper****Order data**

Order number	252073 HB7020-2
GTIN	4069515023016
Item class	21G

Technical description

Corner radius	1.2 mm
ISO code indexable insert	WNMG 080412
Type	HB7020-2
Feed f	0.2 - 0.6 mm/rev.
Cutting speed v_c main application	140 - 420 m/min
Main application	P
Cutting depth a_p	0.5 - 4 mm
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Number of changes/inserts	6
Chip breaker	WSM
Tool material	Carbide

Type of product

Indexable insert for turning