

Garant**Indexable insert for turning CNMG 120416, for roughing machining****Order data**

Order number	250328 HB7020-2
GTIN	4069515016308
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Feed f	0.25 - 0.6 mm/rev.
Tool material	Carbide
Cutting speed v_c main application	110 - 360 m/min
Type	HB7020-2
ISO code indexable insert	CNMG 120416
Main application	P
Finishing/roughing assignment	Roughing
Number of changes/inserts	4
Chip breaker	SG
Corner radius	1.6 mm

Data sheet

Cutting depth a_p	1.5 - 6 mm
Type of product	Indexable insert for turning