

Garant**Indexable insert for turning CNMG 120408, for finish machining, Wiper****Order data**

Order number	250061 HB7020-2
GTIN	4069515015721
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Main application	P
Chip breaker	WSS
Cutting speed v_c main application	170 - 480 m/min
Feed f	0.1 - 0.5 mm/rev.
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
ISO code indexable insert	CNMG 120408
Type	HB7020-2
Tool material	Carbide
Cutting depth a_p	0.3 - 2.5 mm

Data sheet

Number of changes/inserts	4
Type of product	Indexable insert for turning