

Garant**Indexable insert for turning CNMM 160624, for coarse machining****Order data**

Order number	250462 HB7020-2
GTIN	4069515022965
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Chip breaker	SR
Type	HB7020-2
Finishing/roughing assignment	Roughing
Corner radius	2.4 mm
ISO code indexable insert	CNMM 160624
Cutting speed v_c main application	140 - 300 m/min
Cutting depth a_p	2 - 10 mm
Tool material	Carbide
Main application	P
Feed f	0.4 - 1.2 mm/rev.

Data sheet

Number of changes/inserts	4
Type of product	Indexable insert for turning