

Garant**Indexable insert for turning CNMG 120416, for medium machining****Order data**

Order number	250162 HB7020-2
GTIN	4069515022934
Item class	21G

Technical description

Chip breaker	SM
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Type	HB7020-2
Cutting conditions	slightly interrupted
Feed f	0.2 - 0.5 mm/rev.
ISO code indexable insert	CNMG 120416
Cutting speed v_c main application	130 - 370 m/min
Main application	P
Corner radius	1.6 mm
Cutting depth a_p	0.3 - 4 mm

Data sheet

Tolerance	M
Tool material	Carbide
Type of product	Indexable insert for turning