

**Indexable insert for turning DNMG 150604, for finish machining, Wiper****Order data**

Order number	250659 HB7020-2
GTIN	4069515016827
Item class	21G

Technical description

Tool material	Carbide
Cutting depth a_p	0.3 - 2.5 mm
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	170 - 480 m/min
Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 150604
Type	HB7020-2
Chip breaker	WSS
Main application	P
Number of changes/inserts	4

Data sheet

Feed f	0.1 - 0.5 mm/rev.
Type of product	Indexable insert for turning