

Garant**Indexable insert for turning DNMG 150612, for medium machining, Wiper****Order data**

Order number	250765 HB7020-2
GTIN	4069515022989
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Main application	P
Tolerance	M
Finishing/roughing assignment	Finishing
Tool material	Carbide
Number of changes/inserts	4
Chip breaker	WSM
Feed f	0.2 - 0.6 mm/rev.
Cutting speed v_c main application	140 - 420 m/min
Cutting depth a_p	0.5 - 4 mm
Corner radius	1.2 mm

Data sheet

Type	HB7020-2
ISO code indexable insert	DNMG 150612
Type of product	Indexable insert for turning