

Garant**Indexable insert for turning DNMG 110404, for medium machining****Order data**

Order number	250752 HB7020-2
GTIN	4069515016940
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Tool material	Carbide
Number of changes/inserts	4
Main application	P
Tolerance	M
Type	HB7020-2
Feed f	0.2 - 0.5 mm/rev.
Chip breaker	SM
Cutting depth a_p	0.3 - 4 mm
ISO code indexable insert	DNMG 110404

Data sheet

Cutting speed v_c main application	130 - 370 m/min
Corner radius	0.4 mm
Type of product	Indexable insert for turning