

Garant**Indexable insert for turning CC.T 120404, for finish machining****Order data**

Order number	260064 HB7020-2
GTIN	4069515019521
Item class	21G

Technical description

Tolerance	M
Main application	P
Finishing/roughing assignment	Finishing
ISO code indexable insert	CCMT 120404
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Type	HB7020-2
Cutting speed v_c main application	140 - 400 m/min
Feed f	0.07 - 0.25 mm/rev.
Tool material	Carbide

Data sheet

Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	SS
Type of product	Indexable insert for turning