

Garant**Indexable insert for turning CNMG 09T304, for finish machining****Order data**

Order number	250050 HB7010-2
GTIN	4069515015486
Item class	21G

Technical description

Cutting speed v_c main application	170 - 500 m/min
Main application	P
Chip breaker	SS
Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 09T304
Feed f	0.1 - 0.4 mm/rev.
Cutting conditions	continuous
Number of changes/inserts	4
Type	HB7010-2
Cutting depth a_p	0.3 - 2 mm
Corner radius	0.4 mm

Data sheet

Tool material	Carbide
Type of product	Indexable insert for turning