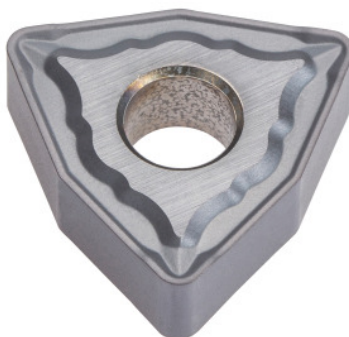


**Indexable insert for turning WNMG 080408, for roughing machining****Order data**

Order number	252208 HB7140-2
GTIN	4069515022903
Item class	21G

Technical description

Number of changes/inserts	6
Feed f	0.25 - 0.6 mm/rev.
Cutting conditions	heavily interrupted
Finishing/roughing assignment	Roughing
Cutting depth a_p	1.5 - 6 mm
Corner radius	0.8 mm
Chip breaker	VG
Cutting speed v_c main application	50 - 170 m/min
Tool material	Carbide
Main application	M
ISO code indexable insert	WNMG 080408

Data sheet

Type	HB7140-2
Coating	AlTiSiN
Type of product	Indexable insert for turning