

Garant**Indexable insert for turning CNMG 120412, for medium machining, Wiper****Order data**

Order number	250159 HB7020-2
GTIN	4069515015943
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 120408
Type	HB7020-2
Cutting depth a_p	0.5 - 4 mm
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Chip breaker	WSM
Cutting speed v_c main application	140 - 420 m/min
Tool material	Carbide
Number of changes/inserts	4
Main application	P

Data sheet

Feed f	0.2 - 0.6 mm/rev.
Type of product	Indexable insert for turning