

**Indexable insert for turning SCMT 09T304, for finish machining****Order data**

Order number	260742 HB7020-2
GTIN	4069515020800
Item class	21G

Technical description

Feed f	0.07 - 0.25 mm/rev.
ISO code indexable insert	SCMT 09T304
Cutting speed v_c main application	140 - 400 m/min
Type	HB7020-2
Chip breaker	SS
Number of changes/inserts	4
Main application	P
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing

Type of product

Indexable insert for turning