

Garant**Indexable insert for turning DNMG 110408, for finish machining, Wiper****Order data**

Order number	250655 HB7020-2
GTIN	4069515016742
Item class	21G

Technical description

Chip breaker	WSS
Main application	P
ISO code indexable insert	DNMG 110408
Number of changes/inserts	4
Cutting depth a_p	0.3 - 2.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Type	HB7020-2
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	170 - 480 m/min

Data sheet

Feed f	0.1 - 0.5 mm/rev.
Type of product	Indexable insert for turning