

**Indexable insert for turning SCMT 120408, for finish machining****Order data**

Order number	260750 HB7010-2
GTIN	4069515020961
Item class	21G

Technical description

Cutting conditions	continuous
Type	HB7010-2
Tool material	Carbide
Chip breaker	SS
Corner radius	0.8 mm
Cutting speed v_c main application	150 - 500 m/min
Number of changes/inserts	4
ISO code indexable insert	SCMT 120408
Main application	P
Feed f	0.07 - 0.25 mm/rev.
Cutting depth a_p	0.2 - 1.5 mm

Data sheet

Finishing/roughing assignment

Finishing

Type of product

Indexable insert for turning