

Garant**Indexable insert for turning VNMG 160404, for finish machining****Order data**

Order number	251732 HB7035-2
GTIN	4069515018142
Item class	21G

Technical description

Tool material	Carbide
Finishing/roughing assignment	Finishing
ISO code indexable insert	VNMG 160404
Cutting conditions	heavily interrupted
Main application	P
Cutting speed v_c main application	150 - 350 m/min
Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.4 mm
Chip breaker	SS
Cutting depth a_p	0.3 - 2 mm
Number of changes/inserts	4

Data sheet

Type	HB7035-2
Type of product	Indexable insert for turning