

**Indexable insert for turning CNMG 120412, for roughing machining****Order data**

Order number	250324 HB7010-2
GTIN	4069515016223
Item class	21G

Technical description

Cutting conditions	continuous
Tool material	Carbide
Number of changes/inserts	4
Corner radius	1.2 mm
Cutting speed v_c main application	120 - 415 m/min
ISO code indexable insert	CNMG 120412
Main application	P
Feed f	0.25 - 0.6 mm/rev.
Finishing/roughing assignment	Roughing
Type	HB7010-2
Chip breaker	SG

Data sheet

Cutting depth a_p	1.5 - 6 mm
Type of product	Indexable insert for turning