

**Indexable insert for turning CNMG 120404, for medium machining****Order data**

Order number	250156 HB7010-2
GTIN	4069515015806
Item class	21G

Technical description

Chip breaker	SM
Type	HB7010-2
Tolerance	M
Cutting speed v_c main application	140 - 440 m/min
Number of changes/inserts	4
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Feed f	0.2 - 0.5 mm/rev.
Cutting depth a_p	0.3 - 4 mm
Main application	P
Corner radius	0.4 mm

Data sheet

ISO code indexable insert	CNMG 120404
Tool material	Carbide
Type of product	Indexable insert for turning