

**Indexable insert for turning SCMT 09T304, for finish machining****Order data**

Order number	260742 HB7035-2
GTIN	4069515020824
Item class	21G

Technical description

Feed f	0.07 - 0.25 mm/rev.
Corner radius	0.4 mm
Type	HB7035-2
Cutting depth a_p	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	120 - 350 m/min
ISO code indexable insert	SCMT 09T304
Main application	P
Tool material	Carbide
Chip breaker	SS
Cutting conditions	heavily interrupted
Number of changes/inserts	4

Type of product

Indexable insert for turning