

**Garant****Indexable insert for turning DC.T 070204, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 260452 HB7010-2 |
| GTIN         | 4069515020503   |
| Item class   | 21G             |

**Technical description**

|                                      |                    |
|--------------------------------------|--------------------|
| Finishing/roughing assignment        | Finishing          |
| Corner radius                        | 0.4 mm             |
| ISO code indexable insert            | DCMT 070204        |
| Tolerance                            | M                  |
| Cutting depth $a_p$                  | 0.3 - 2 mm         |
| Type                                 | HB7010-2           |
| Tool material                        | Carbide            |
| Number of changes/inserts            | 2                  |
| Cutting speed $v_c$ main application | 120 - 440 m/min    |
| Cutting conditions                   | continuous         |
| Feed $f$                             | 0.08 - 0.3 mm/rev. |

## Data sheet

|                  |                              |
|------------------|------------------------------|
| Main application | P                            |
| Chip breaker     | SM                           |
| Type of product  | Indexable insert for turning |