

**Indexable insert for turning CC.T 09T304, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 260150 HB7035-2 |
| GTIN         | 4069515019866   |
| Item class   | 21G             |

**Technical description**

|                                      |                     |
|--------------------------------------|---------------------|
| Type                                 | HB7035-2            |
| Cutting conditions                   | heavily interrupted |
| Chip breaker                         | SM                  |
| Feed f                               | 0.08 - 0.3 mm/rev.  |
| Tool material                        | Carbide             |
| Finishing/roughing assignment        | Finishing           |
| Tolerance                            | M                   |
| Corner radius                        | 0.4 mm              |
| Number of changes/inserts            | 2                   |
| ISO code indexable insert            | CCMT 09T304         |
| Cutting speed $v_c$ main application | 80 - 290 m/min      |

## Data sheet

|                     |                              |
|---------------------|------------------------------|
| Main application    | P                            |
| Cutting depth $a_p$ | 0.3 - 2 mm                   |
| Type of product     | Indexable insert for turning |