

**Indexable insert for turning CNMG 120412, for medium machining****Order data**

Order number	250160 HB7010-2
GTIN	4069515015967
Item class	21G

Technical description

Cutting conditions	continuous
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Chip breaker	SM
Number of changes/inserts	4
Corner radius	1.2 mm
Cutting speed v_c main application	140 - 440 m/min
Tolerance	M
Type	HB7010-2
Feed f	0.2 - 0.5 mm/rev.
Cutting depth a_p	0.3 - 4 mm

Data sheet

Finishing/roughing assignment	Finishing
Main application	P
Type of product	Indexable insert for turning