

**Indexable insert for turning SC.T 120404, for medium machining****Order data**

Order number	260765 HB7010-2
GTIN	4069515021135
Item class	21G

Technical description

Cutting speed v_c main application	120 - 440 m/min
ISO code indexable insert	SCMT 120404
Chip breaker	SM
Feed f	0.08 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Tool material	Carbide
Cutting depth a_p	0.3 - 2 mm
Tolerance	M
Cutting conditions	continuous
Type	HB7010-2

Data sheet

Main application	P
Number of changes/inserts	4
Type of product	Indexable insert for turning