

Garant**Indexable insert for turning CNMG 09T304, for finish machining****Order data**

Order number	250050 HB7020-2
GTIN	4069515015509
Item class	21G

Technical description

Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Corner radius	0.4 mm
Cutting depth a_p	0.3 - 2 mm
Type	HB7020-2
Finishing/roughing assignment	Finishing
Chip breaker	SS
Cutting conditions	slightly interrupted
Main application	P
Cutting speed v_c main application	160 - 400 m/min

Data sheet

Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning