

**Indexable insert for turning CNMG 160612, for medium machining****Order data**

Order number	250170 HB7010-2
GTIN	4069515016100
Item class	21G

Technical description

ISO code indexable insert	CNMG 160612
Type	HB7010-2
Tolerance	M
Tool material	Carbide
Number of changes/inserts	4
Cutting conditions	continuous
Cutting speed v_c main application	140 - 440 m/min
Feed f	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Main application	P
Corner radius	1.2 mm

Data sheet

Chip breaker	SM
Cutting depth a_p	0.3 - 4 mm
Type of product	Indexable insert for turning