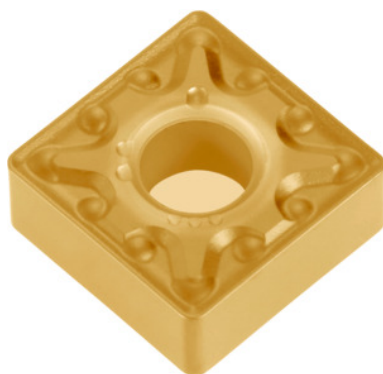


**Indexable insert for turning SNMG 120412, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 251226 HB7020-2 |
| GTIN         | 4069515017688   |
| Item class   | 21G             |

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Finishing/roughing assignment        | Finishing            |
| Cutting speed $v_c$ main application | 130 - 370 m/min      |
| Cutting depth $a_p$                  | 0.3 - 4 mm           |
| Cutting conditions                   | slightly interrupted |
| Tool material                        | Carbide              |
| Chip breaker                         | SM                   |
| Feed $f$                             | 0.2 - 0.5 mm/rev.    |
| Main application                     | P                    |
| Type                                 | HB7020-2             |
| ISO code indexable insert            | SNMG 120412          |
| Corner radius                        | 1.2 mm               |

## Data sheet

|                           |                              |
|---------------------------|------------------------------|
| Number of changes/inserts | 8                            |
| Type of product           | Indexable insert for turning |