

Garant**Indexable insert for turning CC.T 09T304, for finish machining****Order data**

Order number	260058 HB7020-2
GTIN	4069515019385
Item class	21G

Technical description

Tool material	Carbide
Feed f	0.07 - 0.25 mm/rev.
Type	HB7020-2
Main application	P
Chip breaker	SS
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Tolerance	M
Corner radius	0.4 mm
Cutting speed v_c main application	140 - 400 m/min
Number of changes/inserts	2

Data sheet

Cutting depth a_p	0.2 - 1.5 mm
ISO code indexable insert	CCMT 09T304
Type of product	Indexable insert for turning