

**Indexable insert for turning SNMM 120412, for coarse machining****Order data**

Order number	251386 HB7020-2
GTIN	4069515017787
Item class	21G

Technical description

Corner radius	1.2 mm
Chip breaker	SR
Cutting speed v_c main application	140 - 300 m/min
Main application	P
Type	HB7020-2
Number of changes/inserts	8
Finishing/roughing assignment	Roughing
Feed f	0.4 - 1.2 mm/rev.
Tool material	Carbide
Cutting depth a_p	2 - 10 mm
ISO code indexable insert	SNMM 120412

Data sheet

Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning