

Garant**Indexable insert for turning CNMG 120404, for finish machining, Wiper****Order data**

Order number	250059 HB7020-2
GTIN	4069515015646
Item class	21G

Technical description

Type	HB7020-2
Main application	P
Chip breaker	WSS
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.3 - 2.5 mm
Corner radius	0.4 mm
Tool material	Carbide
Feed f	0.1 - 0.5 mm/rev.
Number of changes/inserts	4
ISO code indexable insert	CNMG 120404
Cutting speed v_c main application	170 - 480 m/min

Data sheet

Cutting conditions

slightly interrupted

Type of product

Indexable insert for turning