

Garant**Indexable insert for turning CNMG 120412, for roughing machining****Order data**

Order number	250324 HB7020-2
GTIN	4069515016247
Item class	21G

Technical description

Cutting depth a_p	1.5 - 6 mm
Cutting conditions	slightly interrupted
ISO code indexable insert	CNMG 120412
Main application	P
Feed f	0.25 - 0.6 mm/rev.
Cutting speed v_c main application	110 - 360 m/min
Chip breaker	SG
Finishing/roughing assignment	Roughing
Number of changes/inserts	4
Tool material	Carbide
Corner radius	1.2 mm

Data sheet

Type	HB7020-2
Type of product	Indexable insert for turning