

Garant**Indexable insert for turning DNMG 110404, for finish machining****Order data**

Order number	250652 HB7020-2
GTIN	4069515016629
Item class	21G

Technical description

Corner radius	0.4 mm
Chip breaker	SS
ISO code indexable insert	DNMG110404
Cutting speed v_c main application	160 - 400 m/min
Feed f	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Type	HB7020-2
Cutting depth a_p	0.3 - 2 mm
Main application	P

Data sheet

Tool material	Carbide
Type of product	Indexable insert for turning