

**Indexable insert for turning CNMM 120412, for coarse machining****Order data**

Order number	250453 HB7130-2
GTIN	4069515022767
Item class	21G

Technical description

Number of changes/inserts	4
Corner radius	1.2 mm
Cutting depth a_p	2 - 10 mm
Tool material	Carbide
Cutting speed v_c main application	50 - 200 m/min
Type	HB7130-2
ISO code indexable insert	CNMM 120412
Finishing/roughing assignment	Roughing
Chip breaker	VR
Feed f	0.2 - 0.9 mm/rev.
Cutting conditions	slightly interrupted

Main application	M
Type of product	Indexable insert for turning