

Garant**Indexable insert for turning CNMG 160612, for roughing machining****Order data**

Order number	250336 HB7020-2
GTIN	4069515016421
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Tool material	Carbide
Corner radius	1.2 mm
Cutting speed v_c main application	110 - 360 m/min
Feed f	0.25 - 0.6 mm/rev.
Cutting depth a_p	1.5 - 6 mm
Finishing/roughing assignment	Roughing
ISO code indexable insert	CNMG 160612
Type	HB7020-2
Number of changes/inserts	4
Main application	P

Data sheet

Chip breaker	SG
Type of product	Indexable insert for turning