

Garant**Indexable insert for turning CCMT 120404, for medium machining, Wiper****Order data**

Order number	260159 HB7020-2
GTIN	4069515020046
Item class	21G

Technical description

ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Chip breaker	WSM
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.4 - 2.5 mm
Feed f	0.1 - 0.35 mm/rev.
Cutting conditions	slightly interrupted
Tool material	Carbide
Type	HB7020-2
Cutting speed v_c main application	120 - 410 m/min

Data sheet

Main application	P
Type of product	Indexable insert for turning