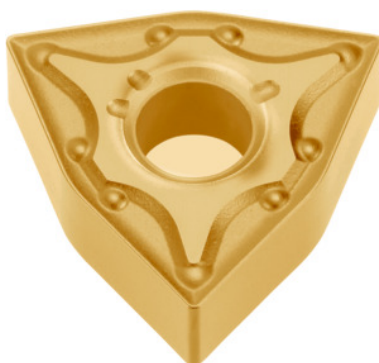


**Indexable insert for turning WNMG 080404, for medium machining****Order data**

Order number	252068 HB7020-2
GTIN	4069515018821
Item class	21G

Technical description

Tool material	Carbide
Cutting speed v_c main application	130 - 370 m/min
Type	HB7020-2
Tolerance	M
Cutting depth a_p	0.3 - 4 mm
Number of changes/inserts	6
ISO code indexable insert	WNMG 080404
Feed f	0.2 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Main application	P
Chip breaker	SM

Data sheet

Finishing/roughing assignment

Finishing

Type of product

Indexable insert for turning