

Garant**Indexable insert for turning VNMG 160408, for finish machining****Order data**

Order number	251734 HB7020-2
GTIN	4069515018180
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	160 - 400 m/min
ISO code indexable insert	VNMG 160408
Main application	P
Feed f	0.1 - 0.4 mm/rev.
Cutting depth a_p	0.3 - 2 mm
Chip breaker	SS
Number of changes/inserts	4

Data sheet

Type	HB7020-2
Type of product	Indexable insert for turning