

**Indexable insert for turning CNMG 120404, for medium machining****Order data**

Order number	250156 HB7020-2
GTIN	4069515015820
Item class	21G

Technical description

Tolerance	M
Feed f	0.2 - 0.5 mm/rev.
Chip breaker	SM
Tool material	Carbide
Number of changes/inserts	4
Main application	P
Type	HB7020-2
Cutting speed v_c main application	130 - 370 m/min
ISO code indexable insert	CNMG 120404
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm

Data sheet

Cutting depth a_p	0.3 - 4 mm
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning