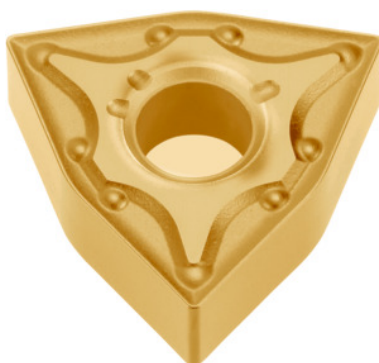


**Indexable insert for turning WNMG 060404, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 252062 HB7010-2 |
| GTIN         | 4069515018661   |
| Item class   | 21G             |

**Technical description**

|                               |                   |
|-------------------------------|-------------------|
| Finishing/roughing assignment | Finishing         |
| Chip breaker                  | SM                |
| Type                          | HB7010-2          |
| Number of changes/inserts     | 6                 |
| Corner radius                 | 0.4 mm            |
| Tool material                 | Carbide           |
| Main application              | P                 |
| Tolerance                     | M                 |
| ISO code indexable insert     | WNMG 060404       |
| Feed f                        | 0.2 - 0.5 mm/rev. |
| Cutting depth $a_p$           | 0.3 - 4 mm        |
| Cutting conditions            | continuous        |

## Data sheet

Cutting speed  $v_c$  main application

140 - 440 m/min

Type of product

Indexable insert for turning