

**Garant****Indexable insert for turning DC.T 070204, for finish machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 260353 HB7010-2 |
| GTIN         | 4069515020206   |
| Item class   | 21G             |

**Technical description**

|                               |                     |
|-------------------------------|---------------------|
| Main application              | P                   |
| Finishing/roughing assignment | Finishing           |
| Chip breaker                  | SS                  |
| Type                          | HB7010-2            |
| Tolerance                     | M                   |
| Cutting depth $a_p$           | 0.2 - 1.5 mm        |
| Number of changes/inserts     | 2                   |
| Feed $f$                      | 0.07 - 0.25 mm/rev. |
| Cutting conditions            | continuous          |
| Tool material                 | Carbide             |
| ISO code indexable insert     | DCMT 070204         |

## Data sheet

|                                      |                              |
|--------------------------------------|------------------------------|
| Cutting speed $v_c$ main application | 150 - 500 m/min              |
| Corner radius                        | 0.4 mm                       |
| Type of product                      | Indexable insert for turning |